Dart Aerospace Ltd. Wednesday, 5/16/2007 1:42:41 PM User **Process Sheet** : GASKET **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 32414 Estimate Number : 12714 : NIA : D353639 Part Number P.O. Number S.O. No. : NA D3536 REV A : 5/16/2007 **Drawing Number** This Issue : N/A Project Number Prsht Rev. : SMALL /MED FAB First Issue **Drawing Revision** NIA : 30756 Previous Run Material Due Date : 5/31/2007 Qty: 12 Um: Each Written By Checked & Approved By : Est Rev: New Issue 07-02-14 JLM Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: NEOPRENE SHEET 0.063 MNEO60S063 1.0 Comment: Qty.: 9.4928 sf(s) 0.7911 sf(s)/Unit Total: **NEOPRENE SHEET 0.063** BHF H103104 Batch: 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3536 Dwg Rev:\_\_\_\_\_ Prog Rev: A 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK 5.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:\_

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W/O:		i	÷	WORK ORDER C	HANGES				
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NOTE: Date & initial all entries

Date:

Wednesday, 5/16/2007 1:42:41 PM

Usèr:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 32414

Part Number: D353639

Job Number:



Seq. #:

Machine Or Operation:

Description:

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QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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# Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr QC Inspector Approval Chief Eng / Prod Mgr QC Inspector

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DART AEROSPACE LTD	Work Order:	32414
Description: Gasket	Part Number:	D3536-39
Inspection Dwg: D3536 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
35.71	+/-0.030	35,710			M-T	
32.78	+/-0.030	32,78			MIT	
29.28	+/-0.030	29,27			M-T	
25.78	+/-0.030	25,78			U -4	
23.25	+/-0.030	23,25			M-7	
19.75	+/-0.030	19,75.	/		4.7	
17.75	+/-0.030	17.75	/		M-T	
14.25	+/-0.030	14.29		14.	M-T	
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4.75	+/-0.030	4.751			Vern	24
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0.063	+/-0.010	0.061	~		Vern	

Measured by:	SAN	Audited by:	1/	Prototype Approval:	N/A
Date:	04/05/28	Date:	A05-29	Date:	N/A

Rev	Date	Change	Revised by	Approx	<b>∕</b> ed
Α	07.03.14	New Issue	KJ/JLM	4/1	

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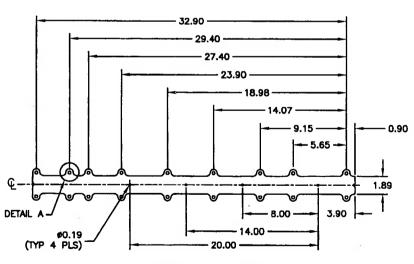
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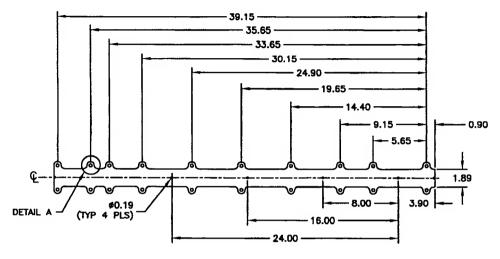
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- PART IS SYMMETRICAL ABOUT &
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  OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-13 GASKET



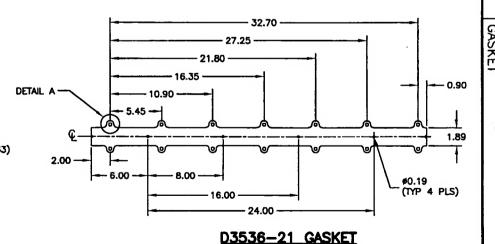


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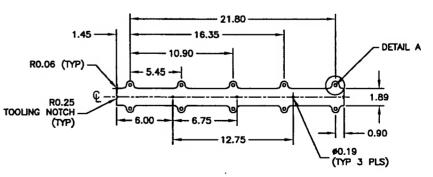
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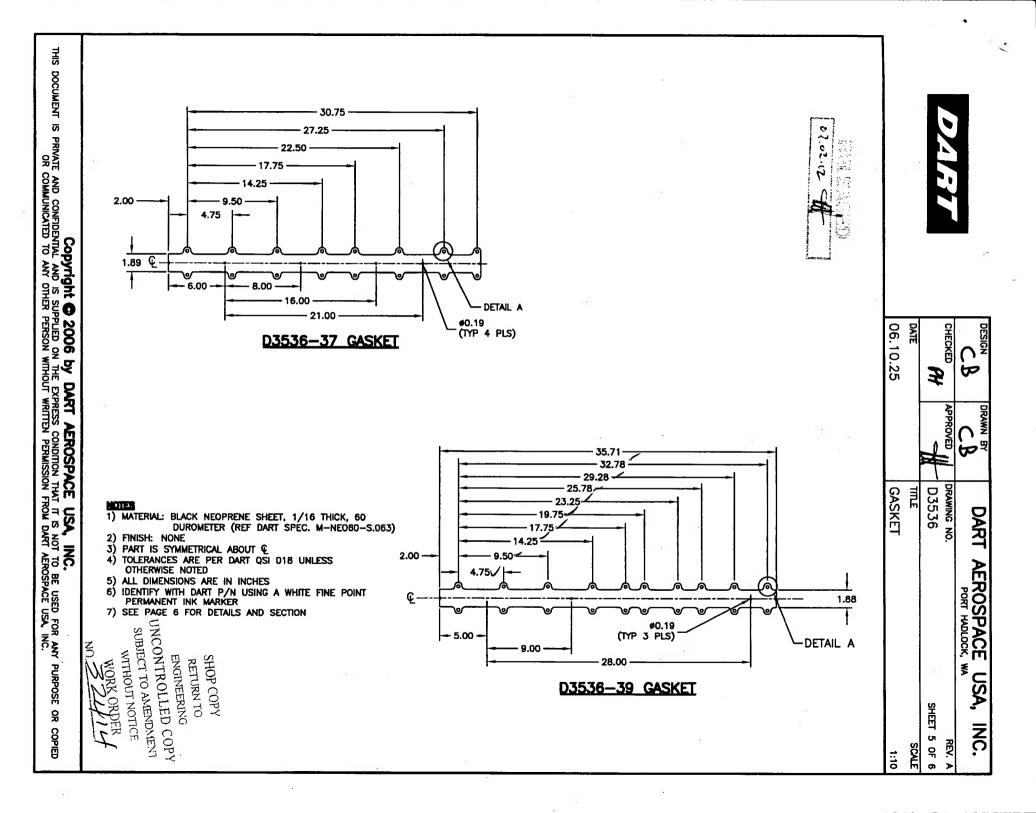
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